



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2964

Job Sheet 172869



Part No: D2964

Job Qty: 12 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No: Reference SO 3501

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP B 03.01.17 Reformat; Dwg revised KJ/RF IPP REV:C 10.12.09 MADE ON WATER JET DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	3/16/18	3/16/18	0.00	0.00	Start Up Waterjet		OK 18/06/02
100	Waterjet	12 pcs	3/16/18	3/16/18	0.00	0.70	Waterjet1		OK 18/06/02
130	QC	12 pcs	3/16/18	3/16/18	0.00	0.00	QC8		OK 18/06/02
140	Packaging	12 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3		OK 18/06/02
150	QC21-SA	12 Ea	3/16/18	3/16/18	0.00	0.00	QC21		OK 18/06/02

Part Op 100 - 1-Cut as per Dwg
Descriptions: 140 - ***STOCK IN SKIDTUBE CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.080	5052-H32 .080 Sheet	2.8332 sf (.2361 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.080	3	45	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	3.340Inches ± 0.030	3.370 3.310		
2	Cap	8.600Inches ± 0.030	8.630 8.570		
3	Cap	0.080Inches ± 0.010	0.090 0.070		

Plex 5/31/18 12:53 PM dart.white.jesse

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 692-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S077380



Part: D2964

Job No: 172869

Serial No/Batch: S077380

Revision:

Inspector:

Exp Date: 06/02/2018

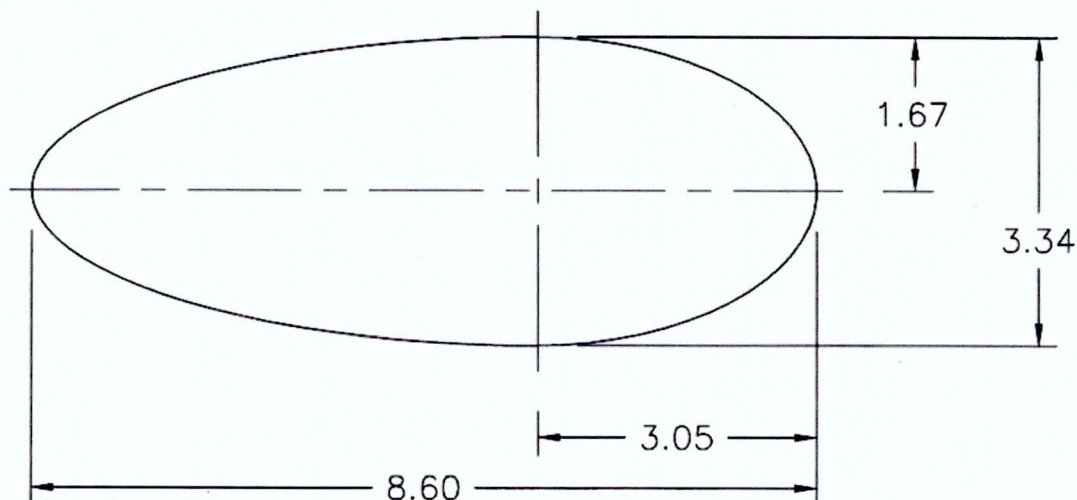
Instructions:

Date: 06/02/18



DESIGN #	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED #	APPROVED #	DRAWING NO. D2964	REV. B SHEET 1 OF 1
DATE 02.12.18		TITLE CAP	SCALE 1:2
A	00.02.24	NEW ISSUE	
B	02.12.18	REDESIGN	

RELEASED
02.12.18 #



NOTES:

- 1) MATERIAL: 6061-T6 (QQ-A-250/11) OR 5052-H32 (QQ-A-250/8), 0.080 THICK
(REF DART SPEC. M6061T6S.080 OR M5052H32S.080)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

Copyright © 2000 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

